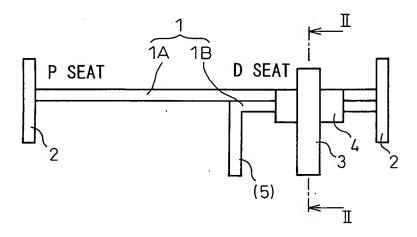
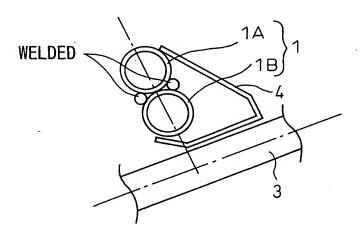




Fig.2





SECTIONAL VIEW ALONG $\pi - \pi$



Fig.3

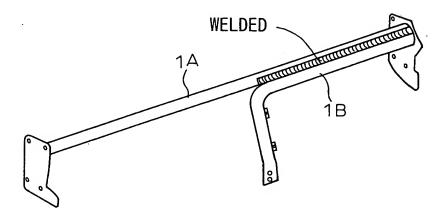


Fig.4

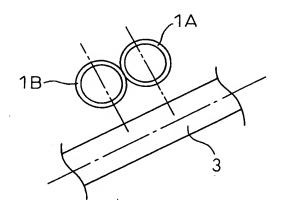
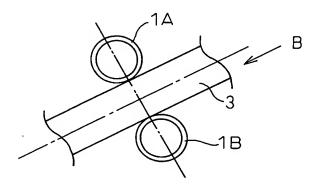
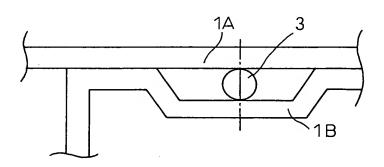




Fig.5





VIEW ALONG ARROW B



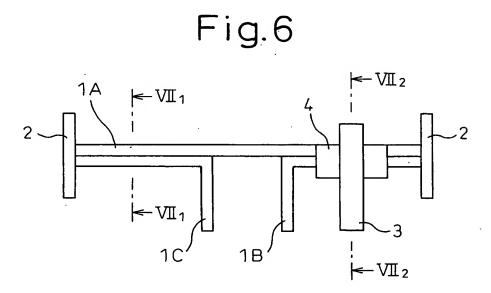




Fig.7A

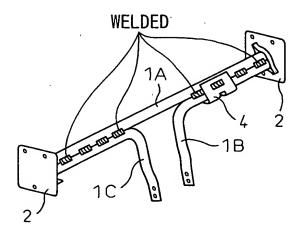
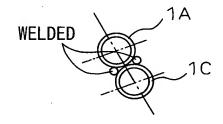
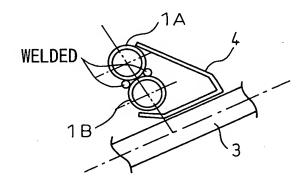


Fig.7B

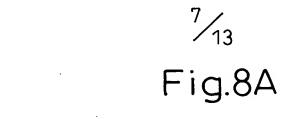


SECTIONAL VIEW ALONG VII_1-VII_1

Fig.7C



SECTIONAL VIEW ALONG $\mathtt{VII}_2-\mathtt{VII}_2$



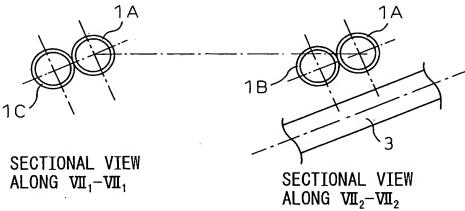


Fig.8B

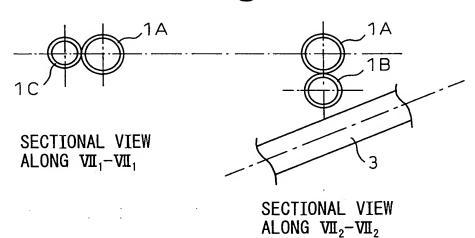


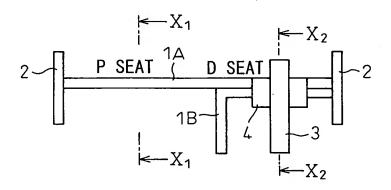
Fig.9

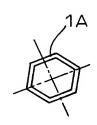
P SEAT

B SEAT

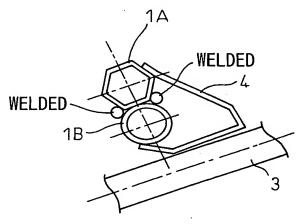


Fig.10





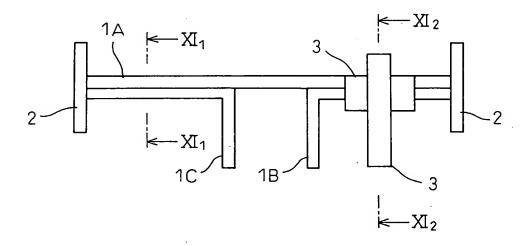
SECTIONAL VIEW ALONG $X_1 - X_1$

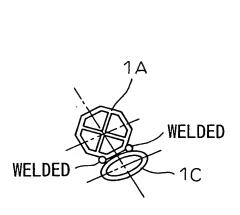


SECTIONAL VIEW ALONG X_2-X_2

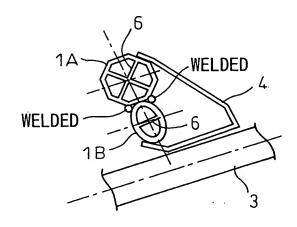


Fig.11





 $\begin{array}{ll} \text{SECTIONAL} & \text{VIEW} \\ \text{ALONG} & \text{XI}_1\text{-XI}_1 \end{array}$



 $\begin{array}{cccc} \text{SECTIONAL} & \text{VIEW} \\ \text{ALONG} & \text{XI}_2\text{--XI}_2 \end{array}$



Fig.12A

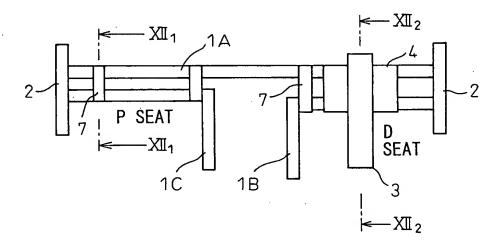
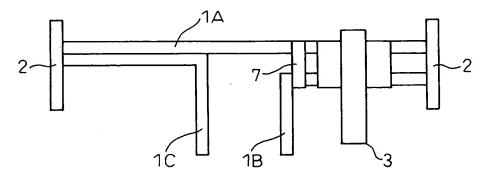


Fig.12B



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Fig.13A

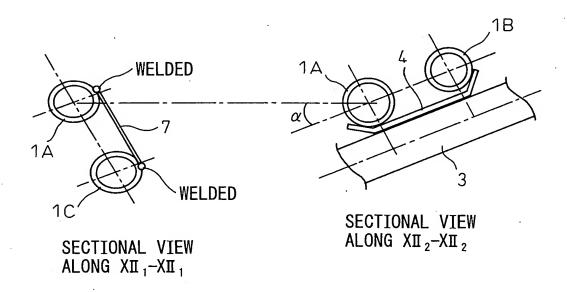
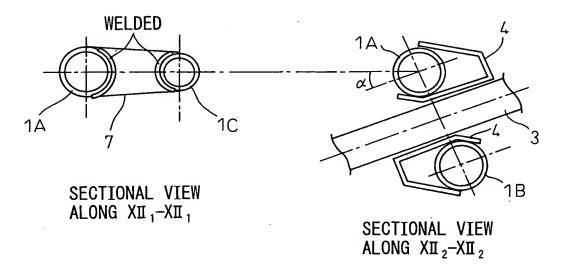


Fig.13B



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Fig.14

WEIGHT AND AREA COMPARISON

[mm]

	CONVENTIONAL CCB	2-PIPE CCB	3-PIPE CCB
ССВ	Fe PIPE OF Φ54, t1.6	Fe PIPE OF Ф38.1,t1.2	Fe PIPE OF Φ38.1,t1.0
BRACE	t 1.2	. -	-

<WEIGHT EFFICIENCY>

[kg]

WEIGHT	CONVENTIONAL CCB	2-PIPE CCB	3-PIPE CCB
ССВ	2.80	1.48	. 1.25
BRACE	0.47	0.94	1.50
SUM	3.27	2.42	2.75

*WEIGHT CALCULATED FROM 3D MODEL.

BRACE WEIGHT OF 2- AND 3-PIPE CCB s

REPRESENTED BY L-SHAPED LOWER CCB WEIGHT

<SECTIONAL AREA>

[mm²]

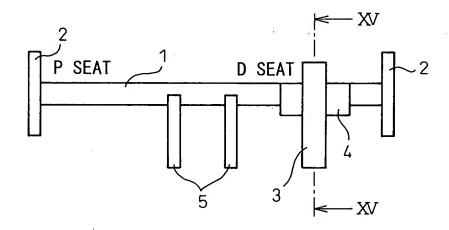
SECTIONAL AREA	CONVENTIONAL CCB	2-PIPE CCB	3-PIPE CCB
CENTRAL PORTION	9,161	4,560	←.
D SEAT PORTION	9,161	9.120	~
P SEAT PORTION	9.161	4,560	9,120

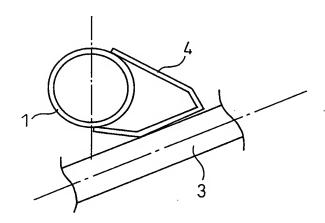
- COMPARISON OF DEFORMATION STRENGTH ANALYSIS (REACTION AGAINST CCB 20mm INDICATED BY INDEX)

	CONVENTIONAL CCB	2-PIPE CCB	3-PIPE CCB
D SEAT PORTION	100	_ 100	· 105
P SEAT PORTION	100	· 55	105



Fig. 15
PRIOR ART





SECTION ALONG XV-XV